ARCADIA INC.

SERIES IPT-200 CASEMENT WINDOW (WZ3) (IMPACT)

INSTALLATION NOTES:

- 1. ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
- 2. THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
- 3. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- 4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR
- 5. FOR INSTALLATION INTO WOOD FRAMING USE #12 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- 6. FOR INSTALLATION THROUGH 1X BUCK TO CONCRETE/MASONRY, OR DIRECTLY INTO CONCRETE/MASONRY, USE 1/4 INCH DIAMETER ITW TAPCONS OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT.
- 7. FOR INSTALLATION THROUGH METAL STUD USE #12-24 SELF-DRILLING SCREWS, GR. 5 OF SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM PENETRATION BEYOND METAL FRAME
- 8. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER. AND SIDING.
- 9. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- 10.FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- 11.INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
- 12.INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING
- A. WOOD MINIMUM SPECIFIC GRAVITY OF 0.55.
- CONCRETE -MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.
- C. MASONRY UNIT STRENGTH CONFORMS TO ASTM C-90 WITH MINIMUM COMPRESSIVE STRENGTH OF 2000 PSI AND GROUT CONFORMS TO ASTM C476, MINIMUM GROUT COMPRESSIVE STRENGTH OF 2000 PSI.
- D. STEEL MINIMUM YIELD STRENGTH OF 33 KSI. MINIMUM 18 GA. WALL THICKNESS.
- E. ALUMINUM MINIMUM 1/8 INCH THICK, 6063-T5 ALUMINUM.
- 13.INSTALLATION SHALL FOLLOW MANUFACTURERS RECOMMENDATIONS FOR SEALING WINDOWS AND ACCESSORY

GENERAL NOTES:

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC), EXCLUDING HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - AAMA/WDMA/CSA 101/I.S.2/A440-08
 - ASTM E1886-12
 - ASTM E1996-17
 - ASTM E330-02
 - ASTM E331-00(2009)
- 2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X FRAMING AND METAL STUD FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- 5. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED ON THIS PRODUCT IN WIND ZONES 3 OR LESS.
- 6. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED ON THIS PRODUCT IN WIND ZONE 4.
- 7. WINDOW FRAME MATERIAL: ALUMINUM 6063-T6
- 8. DISSIMILAR METALS INCLUDING FASTENERS THAT MAY COME INTO CONTACT WITH ALUMINUM UNIT FRAMING SHALL BE PROTECTED IN ACCORDANCE WITH THE CURRENT FBC.
- 9. GLASS MEETS THE REQUIREMENTS OF ASTM E 1300 GLASS CHARTS. SEE SHEET 3 FOR GLAZING DETAILS.

TABLE OF CONTENTS			
SHEET	SHEET DESCRIPTION		
1	INSTALLATION & GENERAL NOTES		
2	ELEVATION, ANCHOR LAYOUT, & DESIGN PRESSURE TABLE		
3	GLAZING DETAIL AND GLASS CAPACITY TABLE		
4	VERTICAL SECTIONS		
5	HORIZONTAL SECTIONS		
6	BILL OF MATERIALS AND COMPONENTS		

DESIGN PRESSURE TABLE			
MAX. FRAME SIZE	MAX. DP	IMPACT RATING	
34.25" X 58.25"	+60/-60 PSF	MISSILE LEVEL C	

- MAXIMUM SIZE LISTED ABOVE IS AS-TESTED OVERALL SINGLE UNIT FRAME SIZE, SEE SHEET 2 FOR ALTERNATE APPROVED FRAME SIZES & HARDWARE
- SEE SHEET 3 FOR DESIGN PRESSURES LIMITED BY GLASS SIZE AND FOR
- MAXIMUM FRAME SQUARE FOOTAGE SHALL NOT EXCEED 13.85 SQ. FT.



2301 EAST VERNON AVE VERNON, CA 90058 PH: (323) 771-9819

EACH BLVD., STE

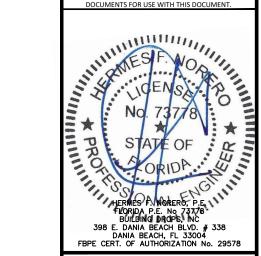
GENERAL

UILDING 1 398 E. DANIA BEA DANIA BEA

SERIES IPT-200 CASEMENT WINDOW (WZ3) (IMPACT)

REMARKS BY DATE

ITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIAT FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSEI ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.



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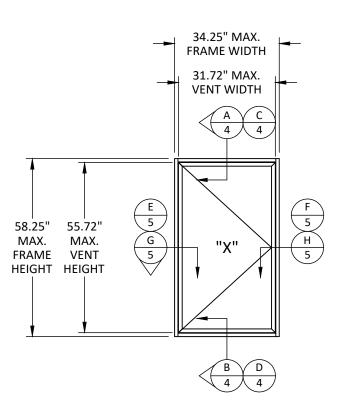
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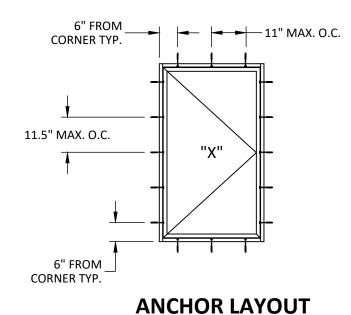
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ELEVATION, ANCHOR LAYOUT, & DESIGN PRESSURE TABLE



ELEVATION



THRU FRAME

DESIGN PRESSURE (PSF)			
NOMINAL DIMS.		"X" CONFIGURATION	
FRAME	FRAME		
WIDTH	HEIGHT	EXT. (+)	INT. (-)
'in.'	'in.'		
16.25		60.0	60.0
22.25		60.0	60.0
28.25		60.0	60.0
34.25	34.25	60.0	60.0
40.25		51.1	51.1
46.25		44.4	44.4
52.25		39.3	39.3
16.25		60.0	60.0
22.25		60.0	60.0
28.25		60.0	60.0
34.25	40.25	60.0	60.0
40.25		51.1	51.1
46.25		44.4	44.4
49.25		41.7	41.7
16.25		60.0	60.0
22.25		60.0	60.0
28.25	46.25	60.0	60.0
34.25	46.25	60.0	60.0
40.25		51.1	51.1
42.25		48.6	48.6

	DES	DESIGN PRESSURE (PSF)			
NC	NOMINA	NOMINAL DIMS.		GURATION	
	FRAME	FRAME			
)	WIDTH	HEIGHT	EXT. (+)	INT. (-)	
	'in.'	'in.'			
	16.25		60.0	60.0	
	22.25		60.0	60.0	
	28.25	52.25	60.0	60.0	
	34.25		60.0	60.0	
	37.25		55.2	55.2	
	16.25		60.0	60.0	
	22.25	58.25	60.0	60.0	
	28.25	36.23	60.0	60.0	
	34.25		60.0	60.0	
	16.25		60.0	60.0	
	22.25	64.25	60.0	60.0	
	28.25	04.23	60.0	60.0	
	30.25		60.0	60.0	
	16.25		60.0	60.0	
	22.25	70.25	60.0	60.0	
	28.25		60.0	60.0	

HARDWARE SCHEDULE

HARDWARE TYPE	DESCRIPTION
HURRICANE CAM HANDLES	THREE CAM HANDLES 12" FROM EACH INTERIOR CORNER AND CENTERED. SECURED WITH TWO (2) #10 X 1/2" PFH SCREWS AND A 3/16" ALUMINUM SPACER.
HURRICANE STRIKES	THREE STRIKES 12" FROM EACH INTERIOR CORNER AND CENTERED. SECURED WITH TWO (2) #10 X 3/8" PFH SCREWS.
TRUTH EGRESS HINGES	TWO (2) HINGES SECURED TO THE FRAME WITH THREE (3) #10 X 1/2" PRH SCREWS AND TO THE SASH RAILS WITH #10 X 3/8" PRH SCREWS.



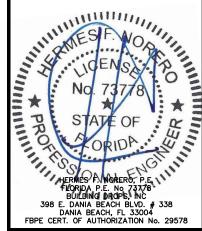
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ELEVATION, ANCHOR LAYOUT & DESIGN PRESSURE TABLE

SERIES IPT-200 CASEMENT WINDOW (WZ3) (IMPACT)

REMARKS BY DATE

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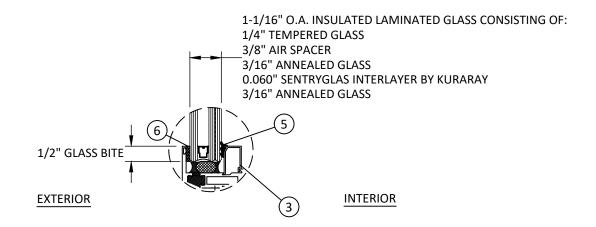
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GLAZING DETAIL & GLASS CAPACITY TABLE

GLASS LOAD CAPACITY (PSF)			
DAYLIGHT (II	GLASS TYPE 1		
DLO	DLO	EXT. (+)	
WIDTH	HEIGHT	INT. (-)	
17.25		60.0	
23.25		60.0	
29.25	35.25	60.0	
35.25	35.25	49.8	
41.25		53.9	
43.25		49.7	
17.25		60.0	
23.25	41.25	60.0	
29.25		60.0	
35.25		49.8	
37.25		47.1	
17.25		60.0	
23.25	47.25	60.0	
29.25	47.23	60.0	
32.25		54.4	
17.25		60.0	
23.25	53.25	60.0	
29.25		60.0	
17.25		60.0	
23.25	59.25	60.0	
26.25		60.0	
17.25	65.25	60.0	
23.25	05.23	60.0	





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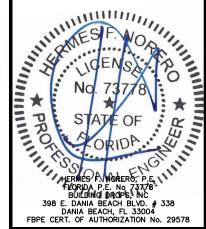
SERIES IPT-200 CASEMENT WINDOW (WZ3) (IMPACT) GLAZING DETAIL & GLASS CAPACITY TABL

PREPARED BY:

BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD., STE. 338
DANIA BEACH, FL 33004

REMARKS BY DATE

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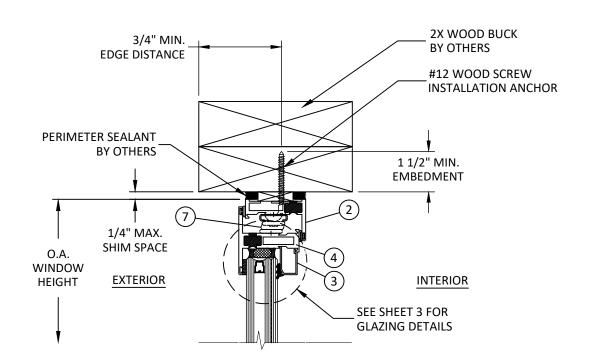
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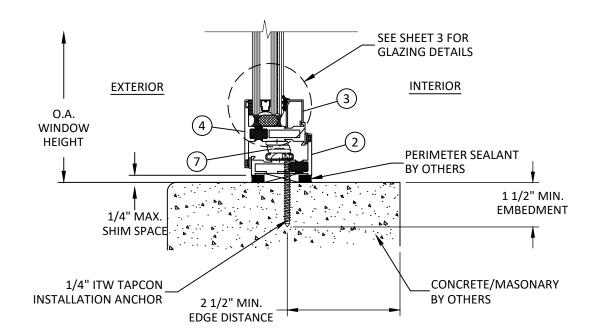
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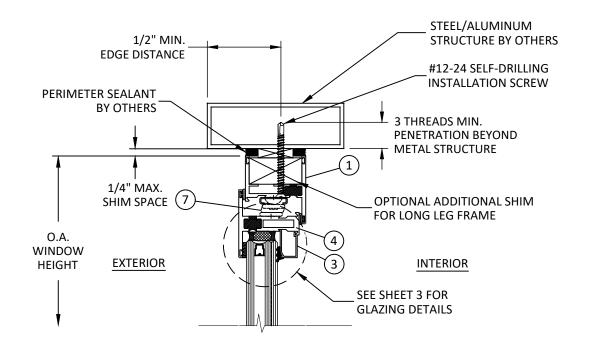
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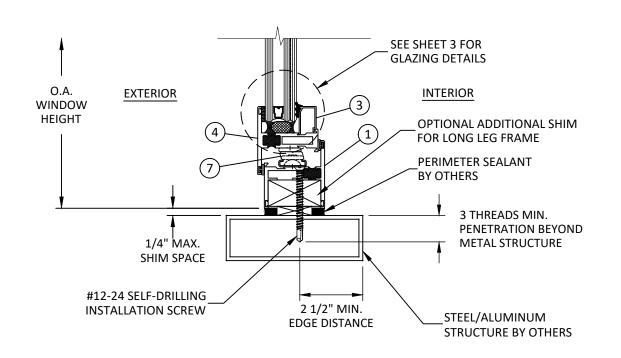
A VERTICAL SECTION 2X WOOD BUCK



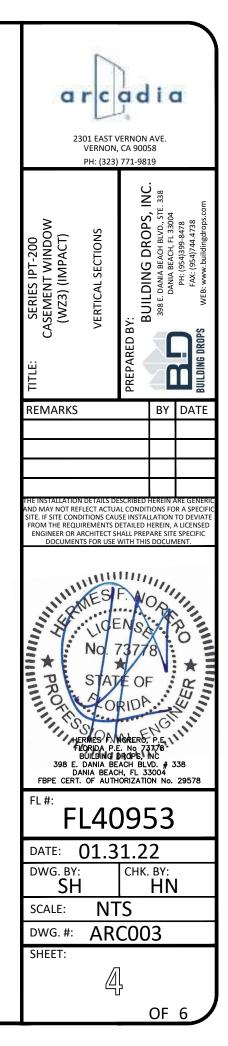


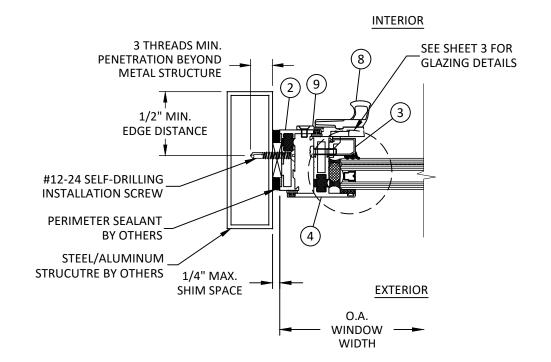




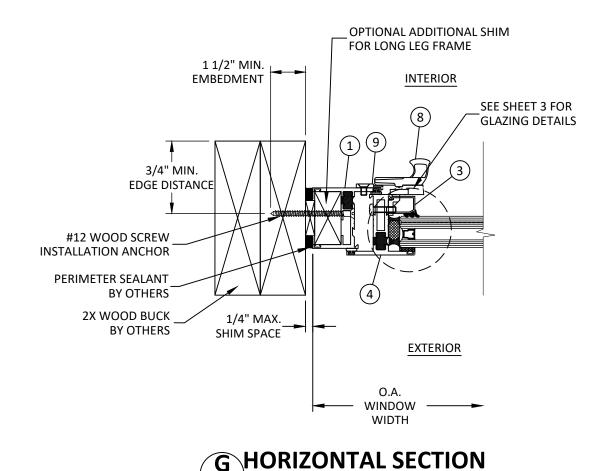




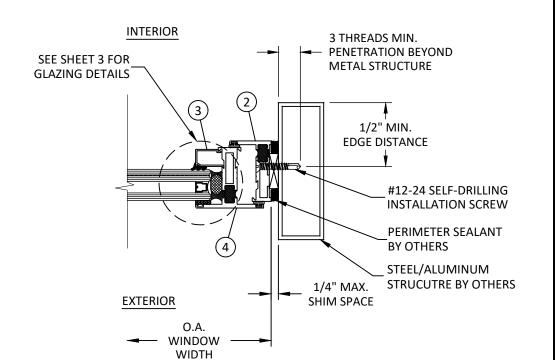




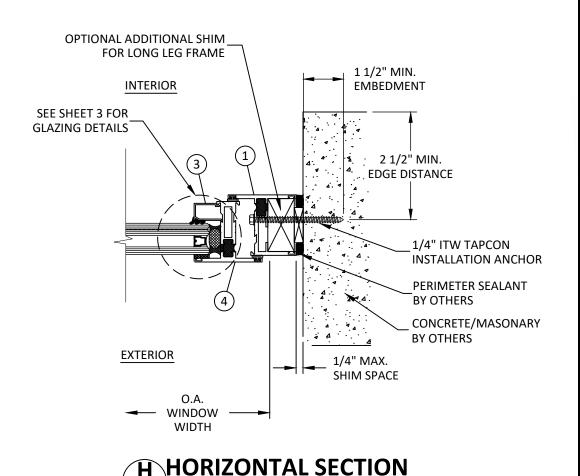
E HORIZONTAL SECTION STEEL/ALUMINUM STRUCTURE



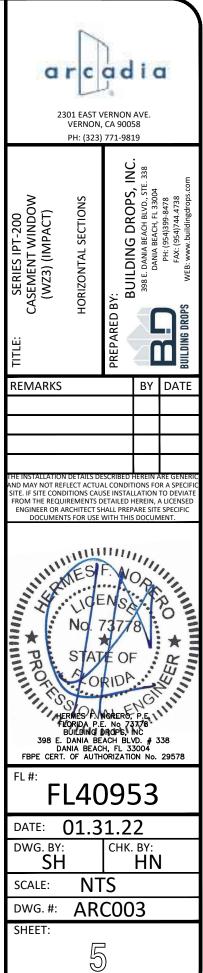
2X WOOD BUCK



F HORIZONTAL SECTION STEEL/ALUMINUM STRUCTURE

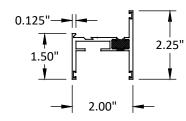


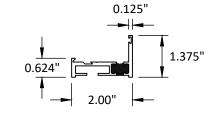
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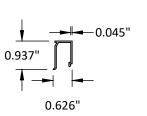
BILL OF MATERIALS					
ITEM	PART No.	DESCRIPTION	MATERIAL	MANUF./SUPPLIER/REMARKS	
1	WTH-01	FRAME HEAD, SILL, & JAMB (LONG LEG)	6063-T6	ARCADIA INC.	
2	WTH-02	FRAME HEAD, SILL, & JAMB (SHORT LEG)	6063-T6	ARCADIA INC.	
3	WWB-03	GLAZING STOP	6063-T6	ARCADIA INC.	
4	WTT-02	SASH RAIL	6063-T6	ARCADIA INC.	
5	E260	GLAZING GASKET	E.P.D.M	VIP RUBBER	
6	V994	GLAZING TAPE	-	NORTON	
7	331	EGRESS HINGE	STAINLESS STEEL	TRUTH HARDWARE	
8	162-001	CAM LOCK	STAINLESS STEEL	BRONZE CRAFT	
9	282-055	LOCK STRIKE	STAINLESS STEEL	BRONZE CRAFT	
10	S5051-5	WEATHER-STRIP	-	VIP RUBBER	



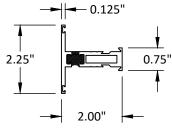


1 FRAME (LONG LEG) 6063-T6

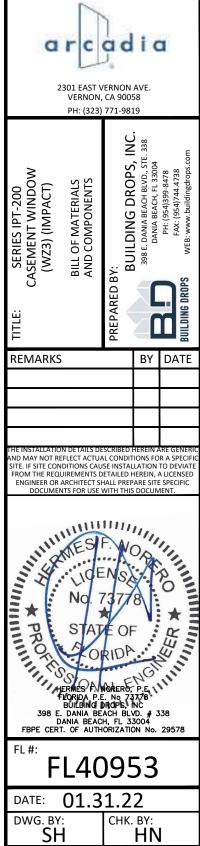
PRAME (SHORT LEG)
6063-T6







SASH RAIL 6063-T6



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